



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	839	3548	CYLINDER BLOCK ASSEMBLY (SI)	1		
2	19	34270	PLUG, EXPANSION - CYLINDEF	2		
2	19	34271	PLUG, EXPANSION - CYLINDEF	1		
-	19	37531	PLUG, OIL CHANNEL - CYLINDEF	1		
3	19	34488	PLUG, EXPANSION - CAMSHAFT	1		
4	19	34487	PLUG, PIPE - CYLINDER BLOCK	2		
5	17	35465	PIN, DOWEL - CYLINDER BLOC	2		
6	23	35168	BEARING, DISTRIBUTOR PILO	1		
7&8	23	43293	BEARING UNIT, CAMSHAFT (FF	3		
9	736	2343	PISTON AND PISTON PIN ASSE	AR		
9	733	2279	PISTON AND PISTON PIN ASSE	AR		
10	39	67132	RING, PISTON (STANDARD)	4		
10	39	67134	RING, PISTON (.030 O.S.)	AR		
11	23	85675	BEARING UNIT, CRANKSHAFT	4		
11	23	85676	BEARING UNIT, CRANKSHAFT	AR		
11	23	85713	BEARING UNIT, CRANKSHAFT	AR		
11	23	85714	BEARING UNIT, CRANKSHAFT	AR		
12	23	85715	BEARING UNIT, CRANKSHAFT	1		
12	23	85670	BEARING UNIT, CRANKSHAFT	AR		
12	23	85671	BEARING UNIT, CRANKSHAFT	AR		
12	23	85718	BEARING UNIT, CRANKSHAFT	AR		
12	23	85719	BEARING UNIT, CRANKSHAFT	AR		
--	15	34533	SHIM UNIT, BEARING CAP - FR	AR		
--	15	34534	SHIM UNIT, BEARING CAP - REAR	AR		
15	10	46717	BOLT, BEARING CAP TO BLOC	10		
17	26	58203	OIL SEAL UNIT, CRANKSHAFT	1		
--		34543	VALVE, BY-PASS - OIL FILTER	AR		
18	22	64425	FITTING, EXTENSION - CYLIND	OPT		
19	22	87238	FITTING, DRAIN - CYLINDER BL	1		